

Technical Data Sheet

# Primefin V515TL20

Polypropylene  
 LyondellBasell Industries  
 Engineering Plastics

**Product Description**

20% Talc Reinforced, Impact Modified Polypropylene

Colors Available  
 Meets GMP.PP.045

**General**

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Talc, 20% Filler by Weight
Additive	• Impact Modifier
Features	• Impact Modified
Appearance	• Colors Available

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3900 psi	26.9 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	290000 psi	2000 MPa	ASTM D790
Flexural Strength	6800 psi	46.9 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	1.2 ft·lb/in	64 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	180 °F	82.2 °C	ASTM D648

**Notes**

These are typical property values not to be construed as specification limits.